REASON FOR STOP

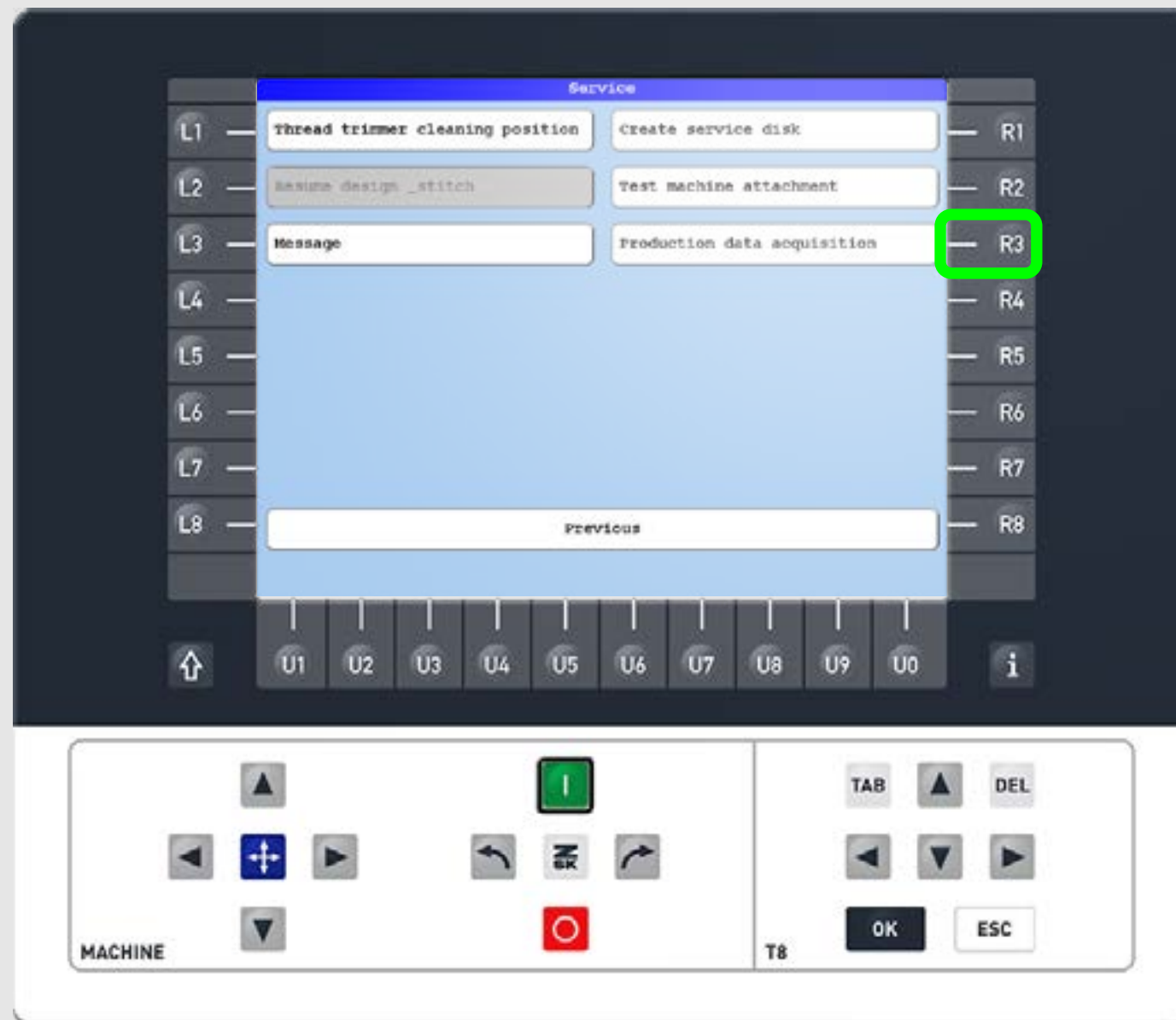Did you know this T8 function yet?

What?
In the event of a machine stop, the operator may be prompted to enter a reason after a defined period of time. This applies to actively initiated machine stops. Events such as thread breaks do not require input.

Why?
The information can be analyzed to optimize production efficiency.
Machine stops for material retrieval or for maintenance work can be recorded in MyZSK using this feature.

Requirements
Network connection, DataCollector, MyZSK

Step1
After entering the Service tab by pressing the L3 function key on the start screen, press R3 to enter the Production data aquisition.

Step2
With the function key R7 and U1–U0, enter the number of seconds after which a reason for the machine stoppage must be provided.

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