

# **DESIGN REPETITION** Did you know this T8 function yet?





# Did you know?

#### What?

A frame can be defined and filled with a specified number of identical designs, spaced at a predetermined spacing, as long as they fit within the frame.

#### Why?

For mass production, maximizing the number of designs in a frame is essential. This automated process makes it effortless.

#### More detailed information:



MANUAL









#### Step1

On the start screen press the L6 function key to enter the "Design repetition" tab.

Step2

Press the L3/R3 function key to select "Automatic creation of new design table".

tic creation of new design table XY tic creation of new design table creation of new design table xisting design table	— R1 — R2 — R3 — R4 — R5
tic creation of new design table XY tic creation of new design table creation of new design table xisting design table	— R2 — R3 — R4 — R5
tic creation of new design table	— R3 — R4 — R5
creation of new design table	— R4 — R5
xisting design table	— R5
	1005
	— R6
	R7
-ua -	R8
والم مراج مراج مراج مراج م	
04 05 06 07 08 09 1	uo i
ТАВ	DEL.
О та ок	ESC

		rece costin for raote:		
11 -	00000001.200	Stitcheata	2525 + 56	1 5. East
	00000002.200	StitchData	2458 = 37	7 45
	00000003.200	StitchData	2823 - 53	
12 -	00000004.100	StitchData	2523 + 53	* 0. Mark
	00000006 200	Otitebata Otitebata	0.45.5 m 01	* 44
and the second	00000007.200	Stitebata	2455 + 21	2 45 1000
L3 —	000,000,000,000	StitchData	2523 + 53	1 51
Designed a	00000009.200	StitchData	2456 + 21	2 45
100 H	00000010.300	StitchData	2523 = 53	\$ 51
14 —	00000011.300	StitchData	2711 - 49	3 41
	00000012.200	StitchData	2456 + 21	3 45
15	00000013.200	StitchData	3803 = 99	1 2'
L0 —	00000014.300	StitchData	3259 + 82	2 21 200
T and the	00000015.200	StitchData	2523 + 53	\$ 5:
16 -	00000016.200	StitchData	2456 + 21	I 41
<b>HANDLE</b>	00000017.300	StitchData	2711 + 49	2 45 000
200	0000018.200	stitchData	2711 + 49	\$ 45
L7 —	00000019.200	StitchData	2523 + 53	1 55
		Designs and	design tables	
L8 —	Select design Previous			
	20 IO		*# A**	A123
•	a a a a	6 6 6	110 110	
ប	01 02 03 04	4 05 06 07	08 09	00
		-		
		<u> </u>	TAI	в 🔺
1000	-			- 1990 - 19
	÷ 🕨 🛸			
			1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	OK ES

## Step3

Select the desired design in the table or use the preview (U1). Then press L8 to select the design.









#### Step4

Use the L1-L7/R1-R7 function keys to input the corresponding measurements. This includes entering the frame size, spacing distances between the designs and the spacing to the frame. Continue with L8.

Step5

Continue with L8.

Arrangement / settings	
	- R1
ning embr. field	— R2
die	- R3
n#	- R4
home	— R5
feed	- R6
) I	— R7
Previous	— R8
4 5 6 7	8 9 0
1 1 1 1 04 05 06 07	
	TAB A DEL
N SK /	
0	T8 OK ESC



Select or change the desired parameters. More information can be found in the linked manual.

## Step6

Review the preview and save the repeated pattern as a new design file.

To begin embroidery, load the newly created design file as usual and start production. Tracing will visualize the full size of the design.







ZSK Stickmaschinen GmbH Magdeburger Str. 38-40 47800 Krefeld, Germany

Fon: +49 (0) 2151 444 0 Fax: +49 (0) 2151 444 170 E-Mail: zsk@zsk.de